

ABSTRACT

A process for producing a channel cleaning brush for cleaning an endoscope operating channel is provided. The process includes mounting on a flexible core at least one synthetic material

5 brush having a cleaning coil disposed on a shaft. Preferably, the synthetic material brush is over-moulded onto the core. The process is characterised by the fact that a plurality of brushes may be over-moulded onto the core. Preferably, the core is pre-cut between two brushes, allowing the core to be cut and separated into two strands. Also preferably, a pre-cutting point connector including a breaking point between the two strands is over-moulded onto the core.

10